

LBS

STUD WELDING UNITS FOR CAPACITOR DISCHARGE STUD WELDING



HIGHLIGHTS AND SPECIAL EQUIPMENT



ELECTRONICALLY CLOCKED INVERTER CHARGING BOARDS

- » ensure very short charging times and thus quick welding sequences
- » ensure energy-efficient charging of capacitors
- » The units LBS 90 and LBS 130 can optionally be equipped with a second charging board for especially fast

charging times. Thus, extremely quick welding sequences (e.g. for automatic applications) can be achieved.



AUTOMATIC STUD FEEDING

- » An automatic module enables the connection of the automatic stud feeder VBZ and an automatic welding gun.



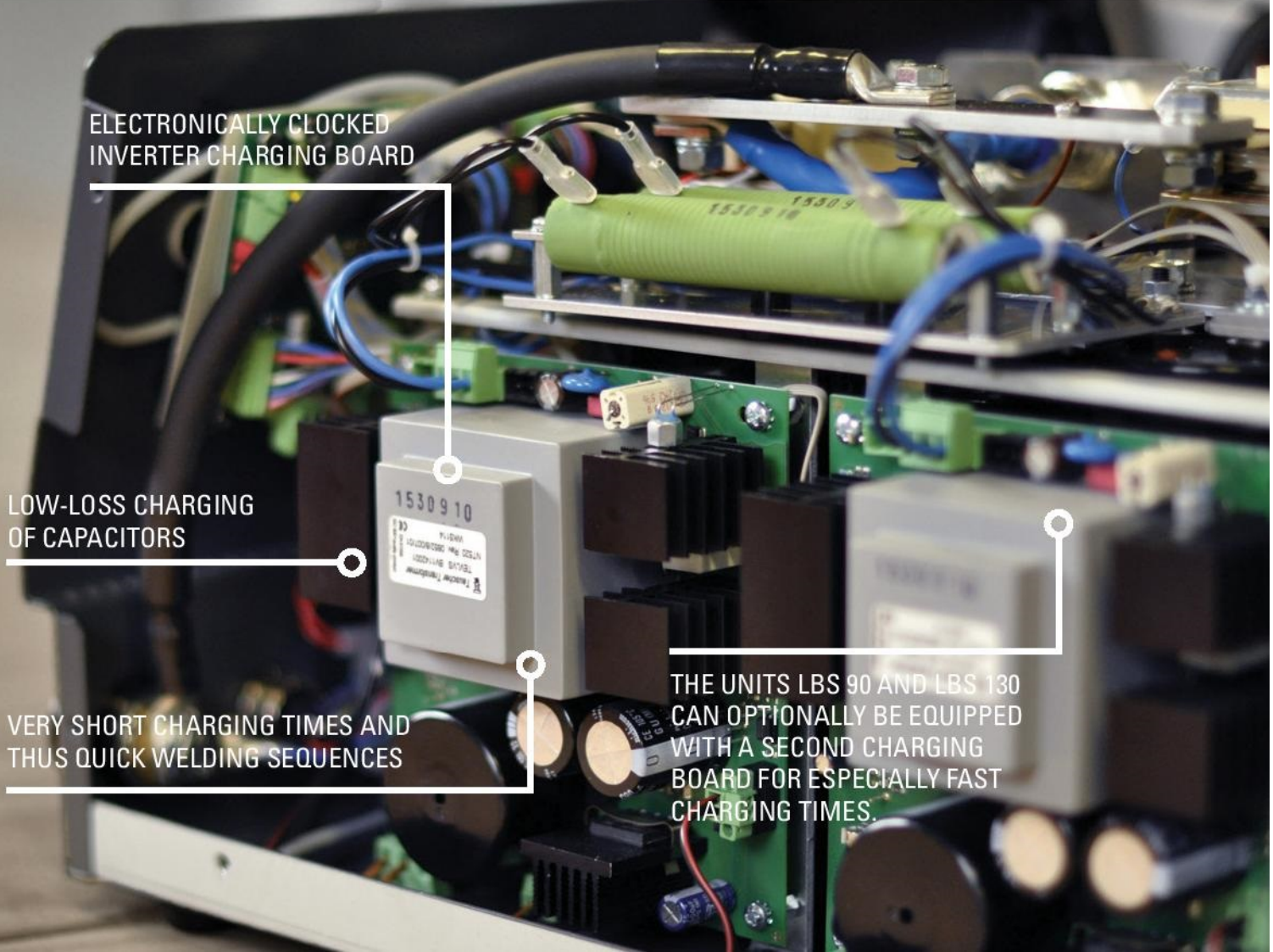


COMPACT AND ROBUST CONSTRUCTION

CHARGING VOLTAGE CONTINUOUSLY ADJUSTABLE

INDICATION OF ALL FUNCTIONS BY CLEARLY ARRANGED LED

VERY EASY OPERATION



ELECTRONICALLY CLOCKED INVERTER CHARGING BOARD

LOW-LOSS CHARGING OF CAPACITORS

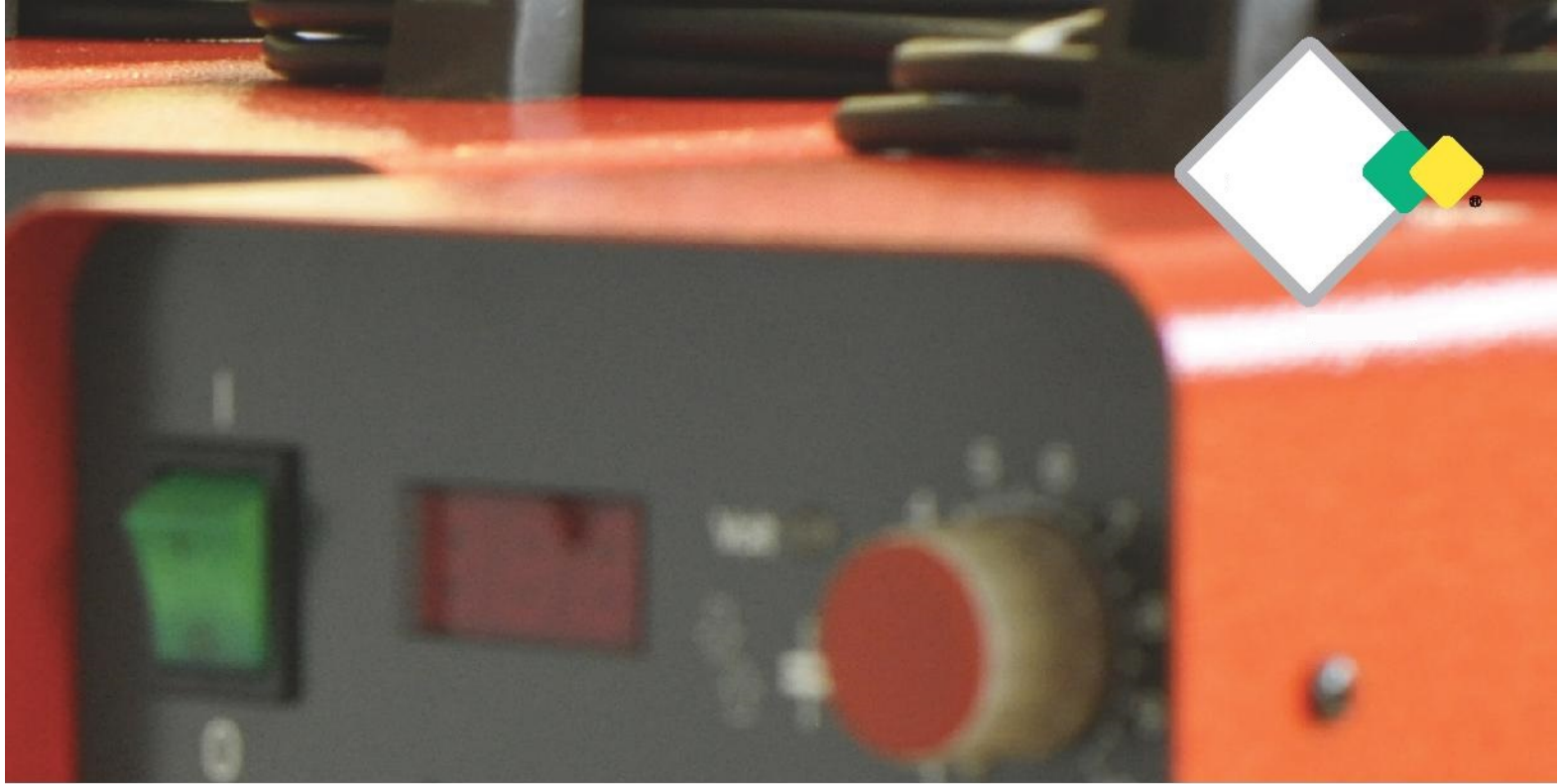
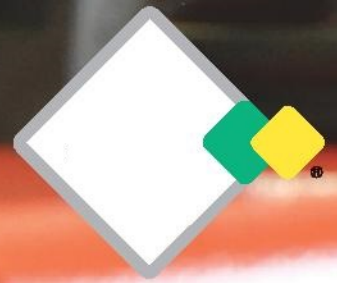
VERY SHORT CHARGING TIMES AND THUS QUICK WELDING SEQUENCES

THE UNITS LBS 90 AND LBS 130 CAN OPTIONALLY BE EQUIPPED WITH A SECOND CHARGING BOARD FOR ESPECIALLY FAST CHARGING TIMES.

VERY SHORT CHARGING TIMES! QUICK WELDING SEQUENCES!

TECHNICAL DATA AND CHARACTERISTICS

	LBS 44	LBS 75	LBS 80	LBS 90	LBS 130
Max. welding diameter (mm)	6	8	10	10	10
Capacitance (µF)	44000	66000	90000	88000	132000
Charging voltage (V)	60 - 200	60 - 200	60 - 200	60 - 200	60 - 200
Welding time (mS)	1 - 3	1 - 3	1 - 3	1 - 3	1 - 3
Electronically clocked inverter charging boards					
1 charging board	x	x	x	x	x
2 charging boards				0	0
Operation					
Repeat cycle lock	x	x	x	x	x
Electronic function control	x	x	x	x	x
Self diagnosis system	x	x	x	x	x
Automatic function test	x	x	x	x	x
Automatic stud feeding				0	0
Error diagnosis systems					
Excess temperature	x	x	x	x	x
Damage on welding/control cable	x	x	x	x	x
Damage on solenoid	x	x	x	x	x
Thermic controlled ventilator			x	x	x



	LBS 44	LBS 75	LBS 80	LBS 90	LBS 130
Robust, powder-coated metal housing	x	x	x	x	x
Dimensions					
Width (mm)	195	195	195	275	275
Height (mm)	260	260	260	260	260
Length (mm)	400	400	400	400	400
Weight (kg)	10	11	13,5	19	20
Electric connection					
Mains supply (V) at 50/60 Hz	230 (115)	230 (115)	230 (115)	230 (115)	230 (115)
Mains fuse external	≥ 10 AT	≥ 10 AT	≥ 10 AT	≥ 10 AT	≥ 10 AT
Protection	IP 21	IP 21	IP 21	IP 21	IP 21
Control cable socket for welding guns	7-pin	7-pin	7-pin	7-pin	7-pin
Suitable welding guns					
PKM-1B	x	x	x	x	x
PHM-1A	x	x	x	x	x
PIM-1B	x	x	o		
PKA-500				o	o
PHA-500				o	o

x – Standard, o – Option



A.T.S. s.r.l.
Via del Mangano n° 4/A
40023 Castel Guelfo (Bologna)
Tel: +39 0542 670427
Fax: +39 0542 670437
Email: info@atslamberti.com
www.atslamberti.com